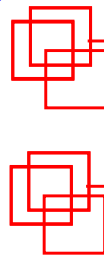


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# «Optimal synthesis of cascaded loop controllers with saturation using Ant Colony Optimization»

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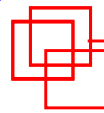


1. **Introduction**
2. **Industrial grinder EMR and control structure**
  - Studied system
  - EMR of the industrial grinder
  - Inversion-based control of the system
3. **Ant Colony Optimization (ACO)**
  - Explanation of the algorithm via Travelling Salesman Problem
4. **ACO application for PID parameter tuning with anti-windup management**
5. **Results**
6. **Conclusion**
7. **New developments**

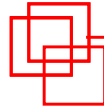
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# « Introduction »

Many methods and rules have been proposed for tuning Proportional-Integral-Derivative (PID) controllers;

- Ziegler-Nichols
- Frequency response methods
- Pole placement

**Problematic** : Rules typically respond to particular performance criteria and do not take into account controller saturation, and rely on a time separation argument in complex systems.

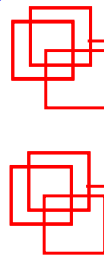
**Proposition** :

**ACO based methodology** applied to a motion system with flexible coupling **for tuning controllers in presence of saturation.**

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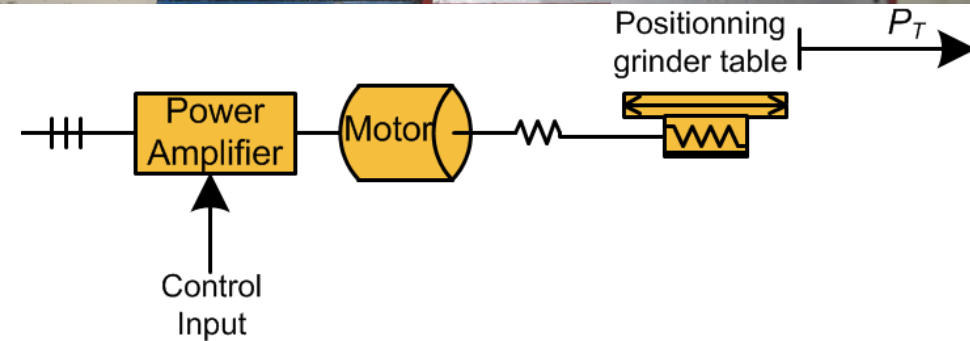
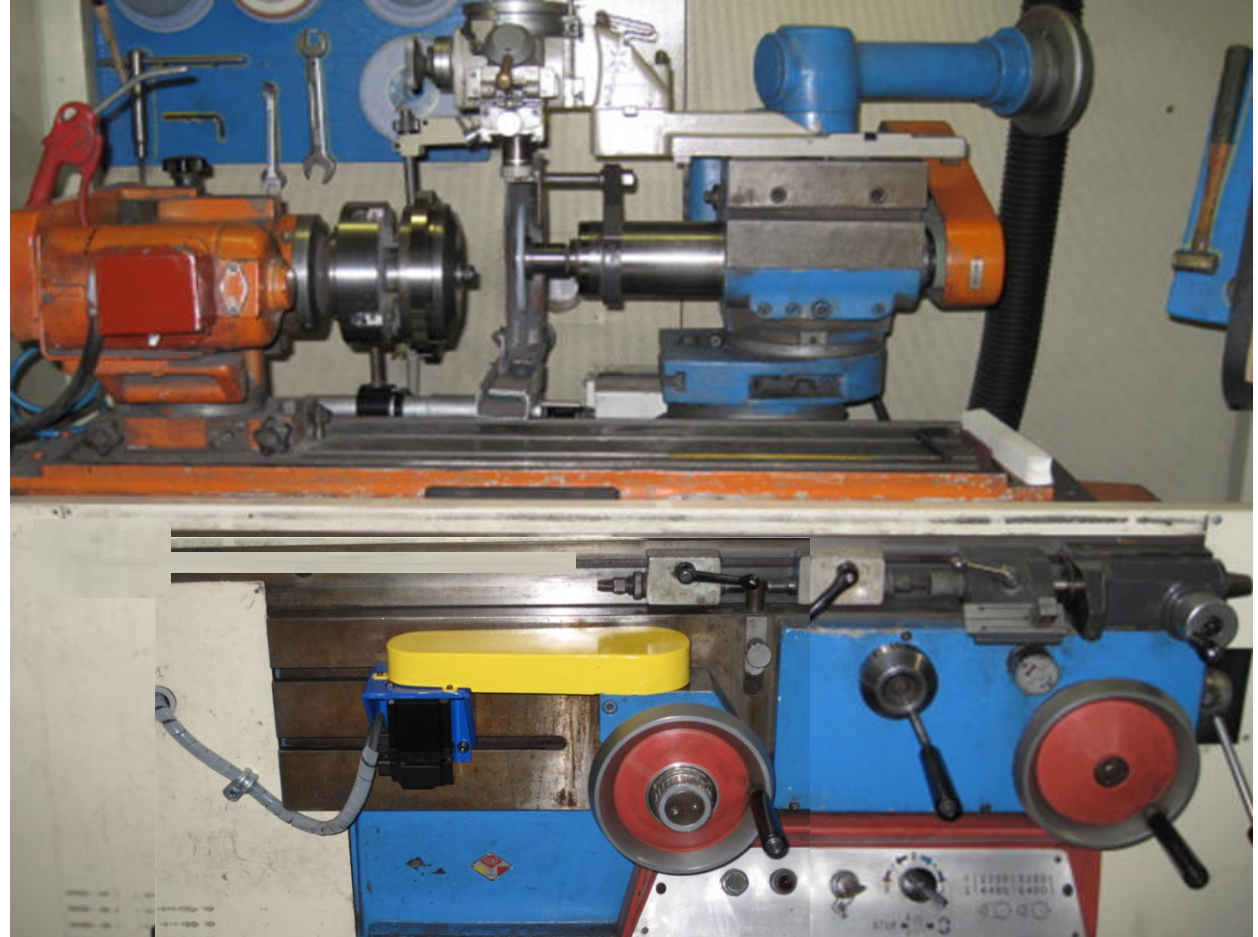
# «Industrial grinder EMR and control structure»

# «Optimal synthesis of cascaded loop controllers with saturation using Ant Colony Optimization»

## - Studied system -

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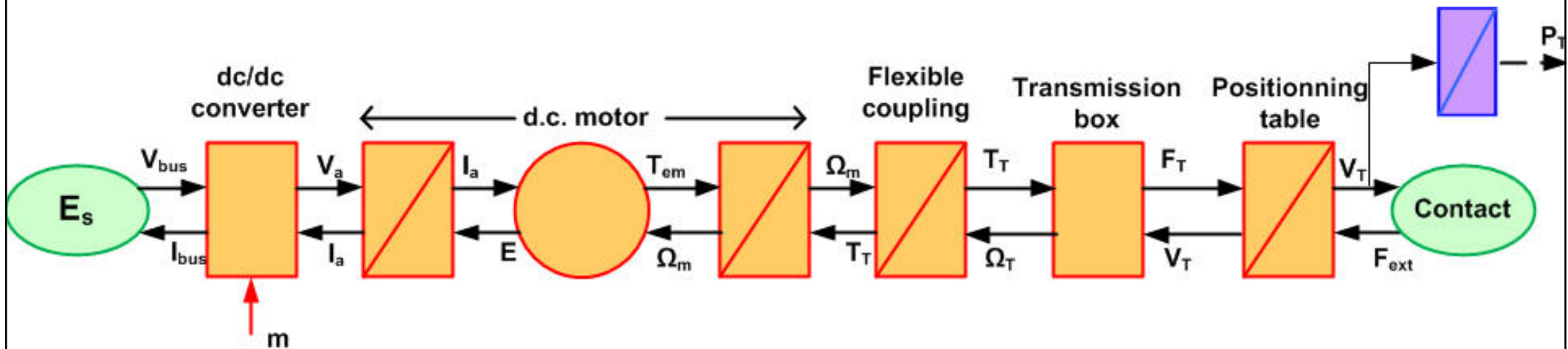
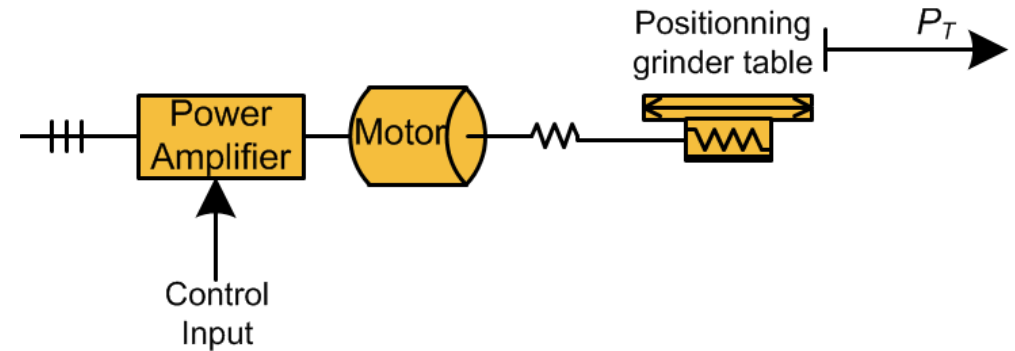
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- EMR of the industrial grinder -

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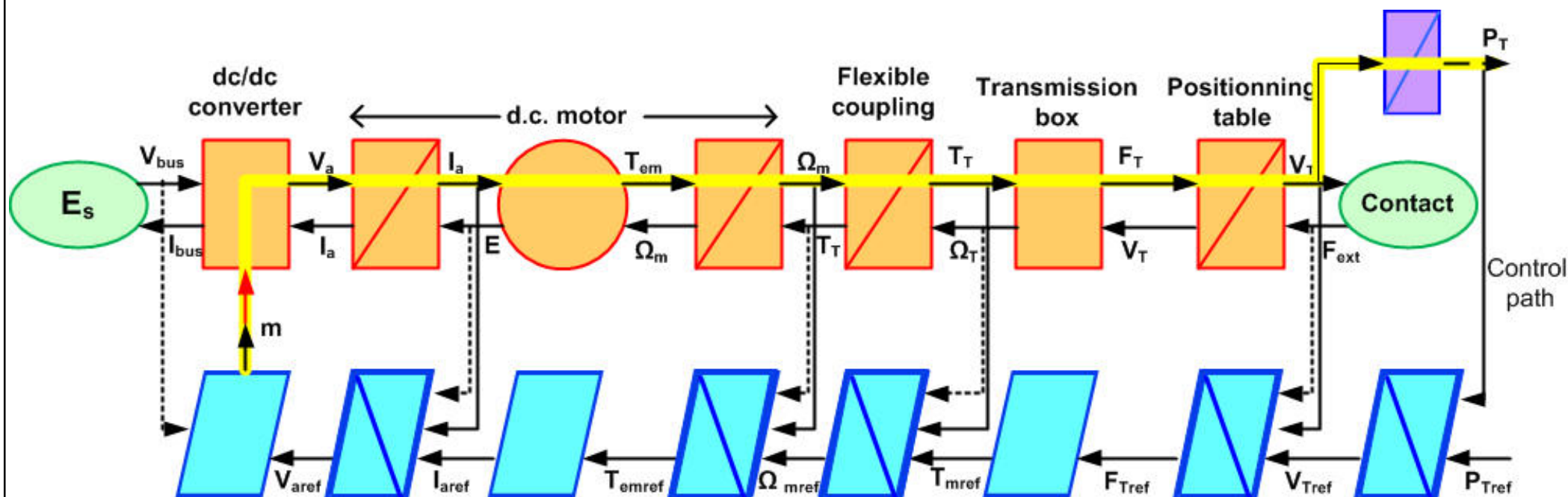
EMR #1



→ leads to a cascade control loop with 5 controllers



EMR #1

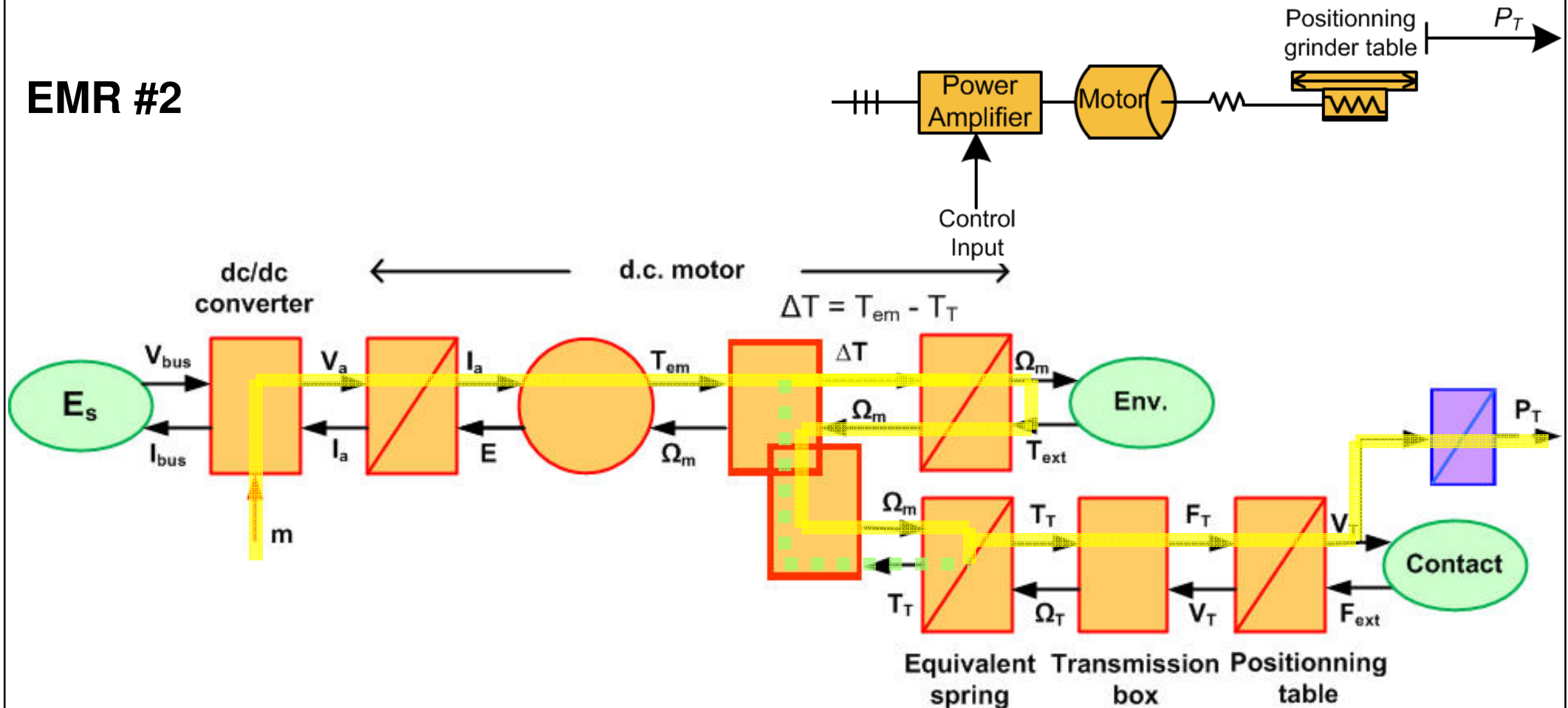




- EMR of the industrial grinder -

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EMR #2

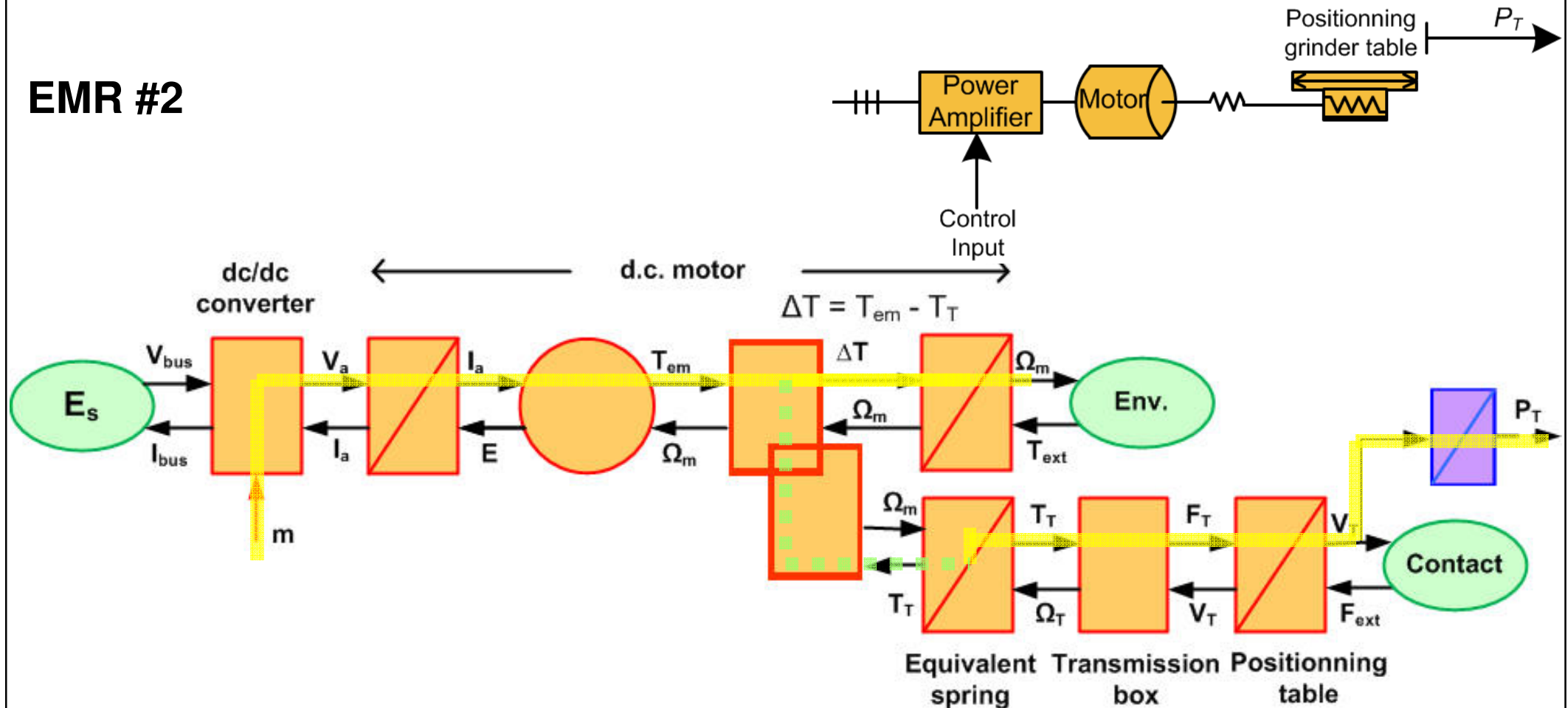


→ hypothesis are required to reproduce the standard 1½ axis industrial controller structure

- EMR of the industrial grinder -

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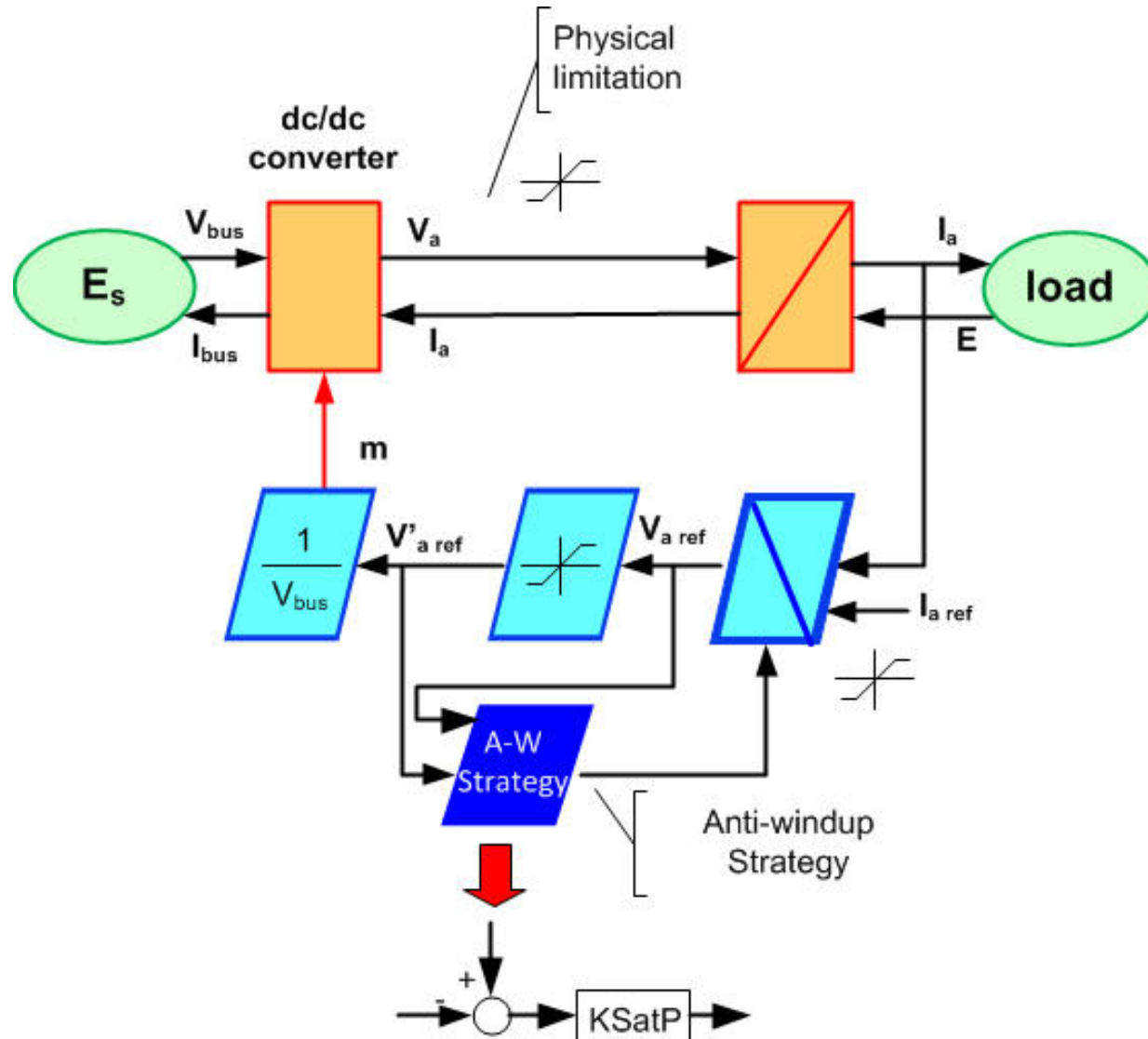
EMR #2



→ we evaluate independently driving torque  $T_T$  and  $\Delta T$ ; we assume external motor velocity reference, set to its final value.

- Inversion-based control of the system -

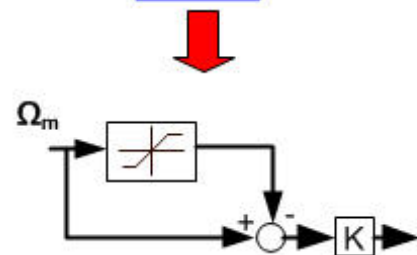
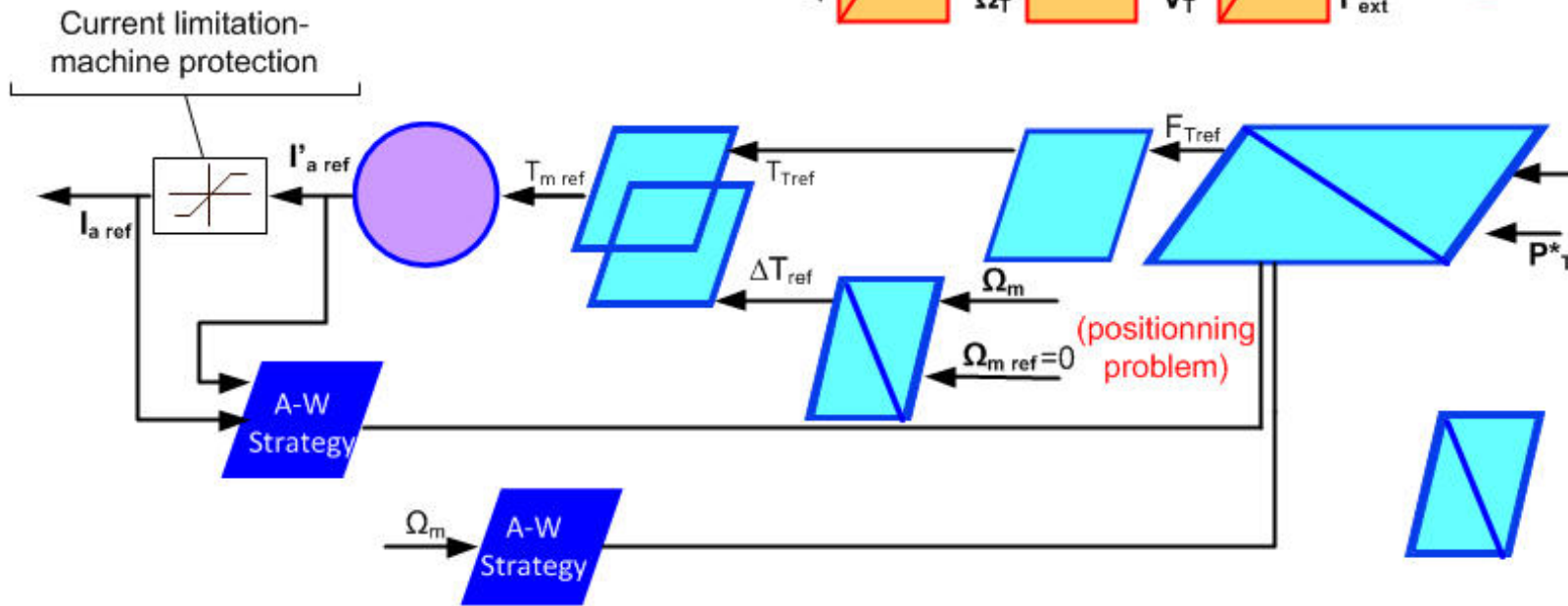
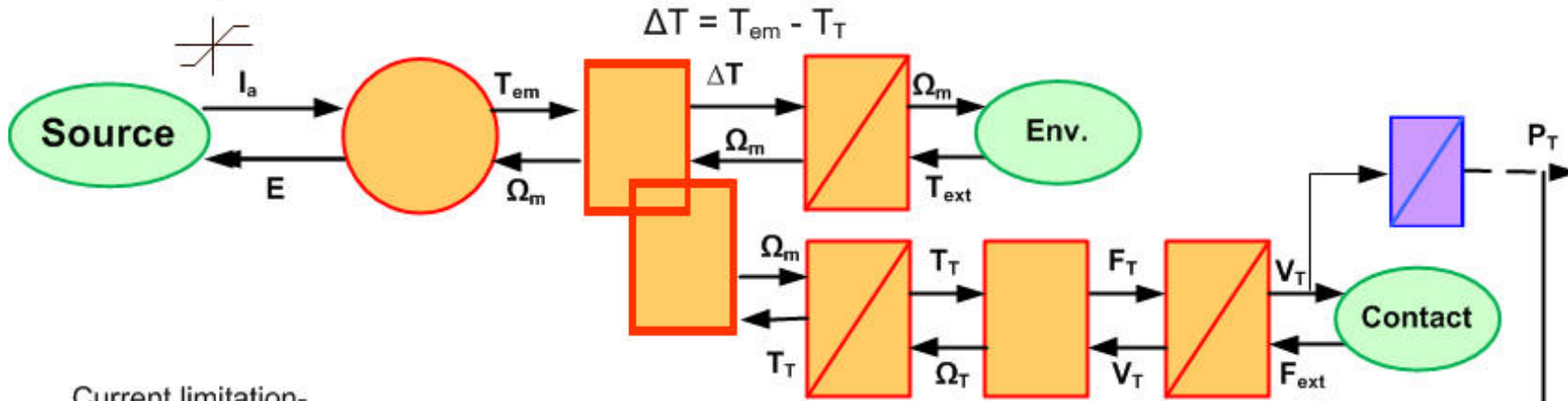
PI current practical control structure



- Inversion-based control of the system -

Position practical control structure

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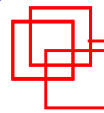


**Simplification for positioning problem:**  
reference motor velocity generation (model dependent) is simplified by using its steady state value.

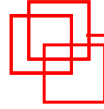
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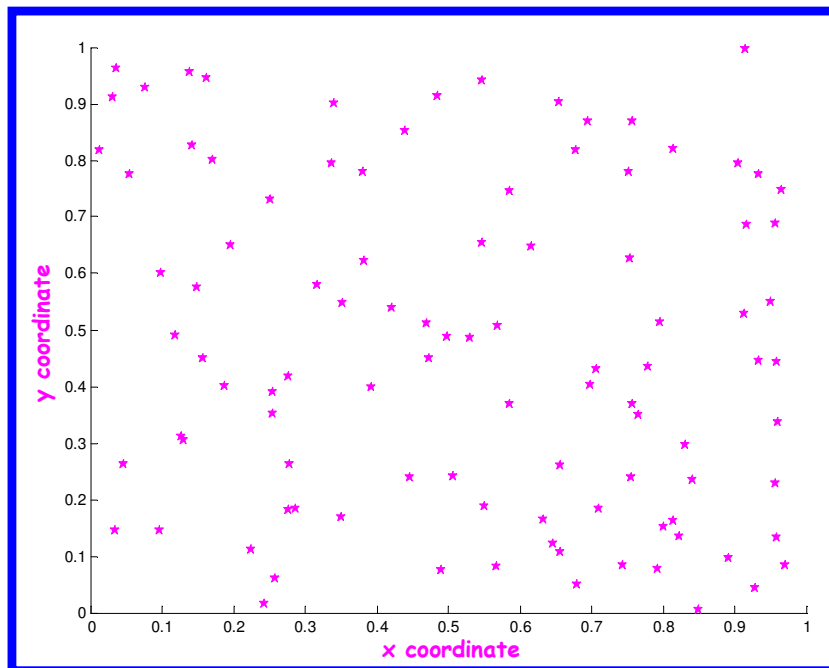
# «Ant Colony Optimization (ACO)»

## Inspired by the behavior of ants

- Tendency of taking the shortest road facing multiple paths to a food source
- Communication via their environment by depositing traces of pheromones

## Illustration of ACO with Traveling Salesman Problem:

Find the shortest path connecting several cities



100 cities with random coordinates

### Decision rule:

probability of ant  $k$  located in city  $i$  to choose city  $j$

$$P_{ij}^k(t) = \frac{[\tau_{ij}(t)]^\alpha [\eta_{ij}(t)]^\beta}{\sum_{l \in N_i^k} [\tau_{il}(t)]^\alpha [\eta_{il}(t)]^\beta}$$

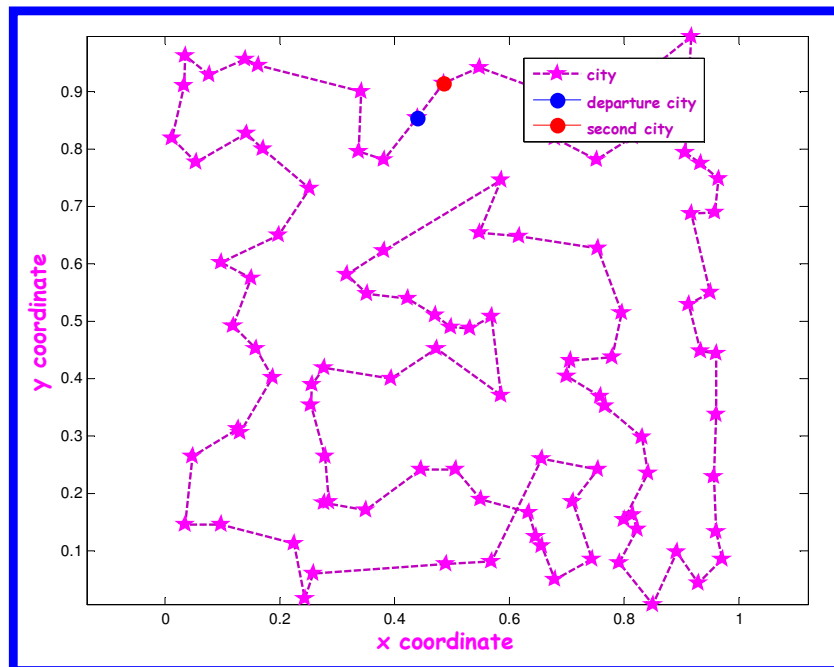
$\eta_{ij}$  is the inverse distance between cities  $i$  and  $j$

## Update of pheromone matrix

$$\tau_{ij}(t+1) = \tau_{ij}(t) + \sum_{k=1}^m \Delta \tau_{ij}^k(t) \quad \forall (i,j) \in L$$

Quantity of deposited pheromones is function of the quality of the solution (total length  $L$  of path):

$$\Delta \tau_{ij}^k(t) = \begin{cases} 1/L^k & \forall (i,j) \in L \\ 0 & \text{otherwise} \end{cases}$$



Shortest path found ( $L=8.2244$  units)

Evaporation process is used to avoid unlimited accumulation of pheromones and to allow forgetting previous bad decisions :

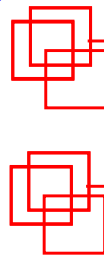
$$\tau_{ij}(t+1) = (1 - \rho)\tau_{ij}(t) \quad \forall (i,j) \in L$$



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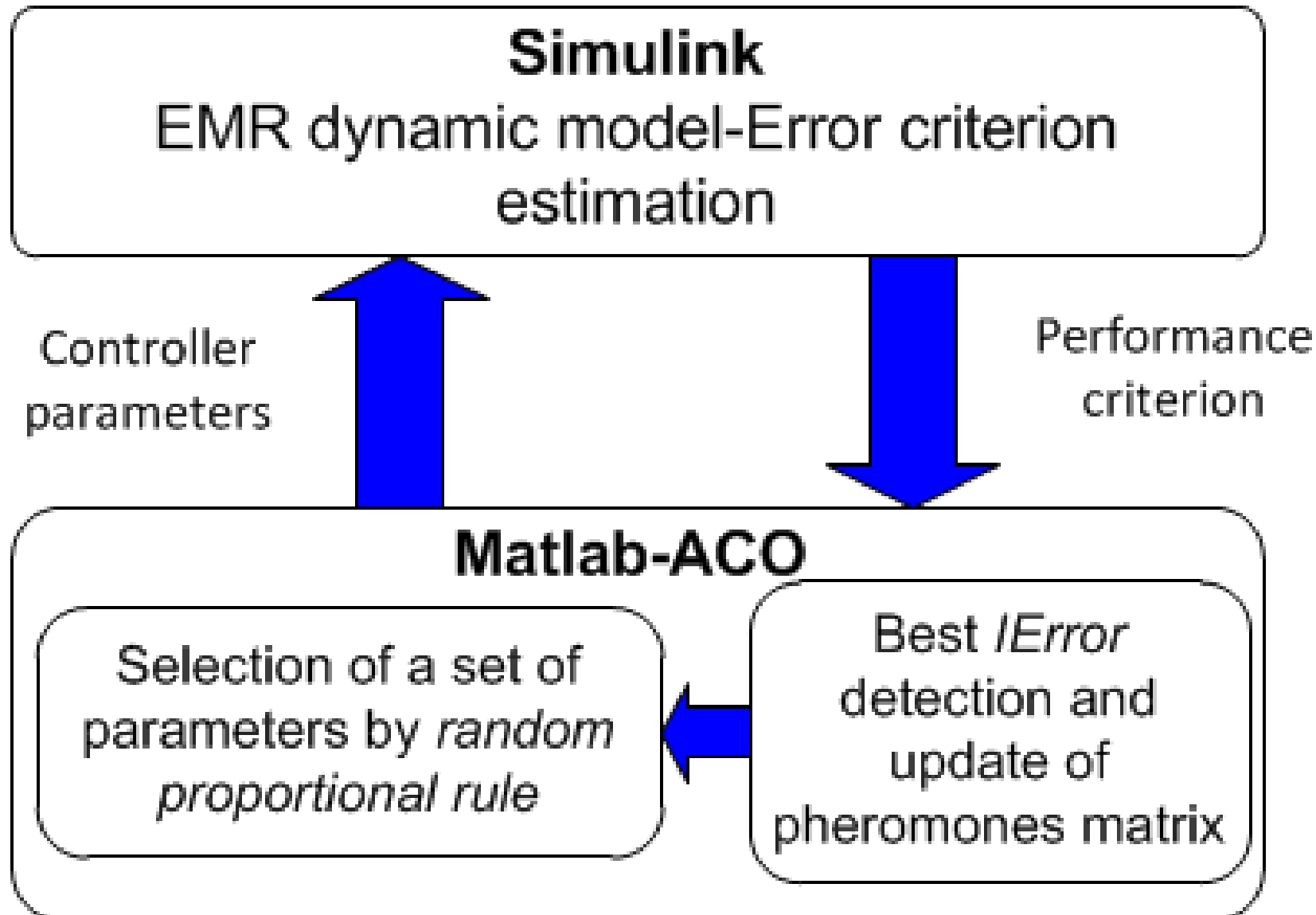
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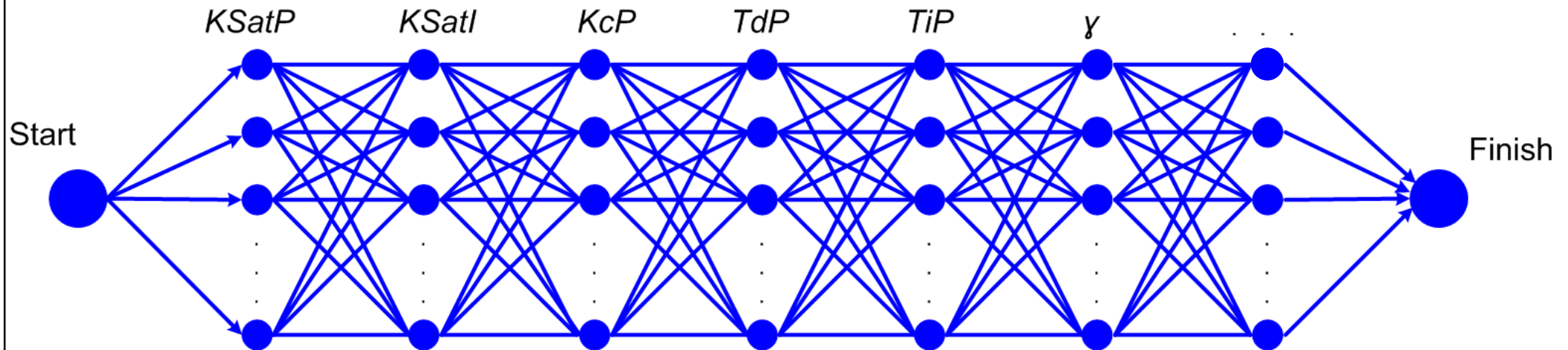
# «ACO application for PID parameter tuning with anti-windup management»



- controller tuning → combinatorial optimization problem -

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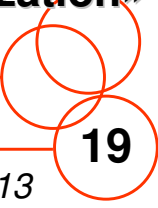
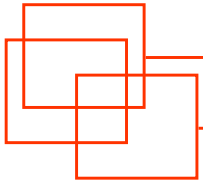
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**Performance criterion =  $f(y^*, y, u, t)$**

$$IError = \int_0^{Ts} |e(t)| dt + \sigma \int_0^{Ts} e_d(t) dt$$

$$e_d(t) = \begin{cases} |e(t)| & \text{during response overshoots} \\ 0 & \text{otherwise} \end{cases}$$

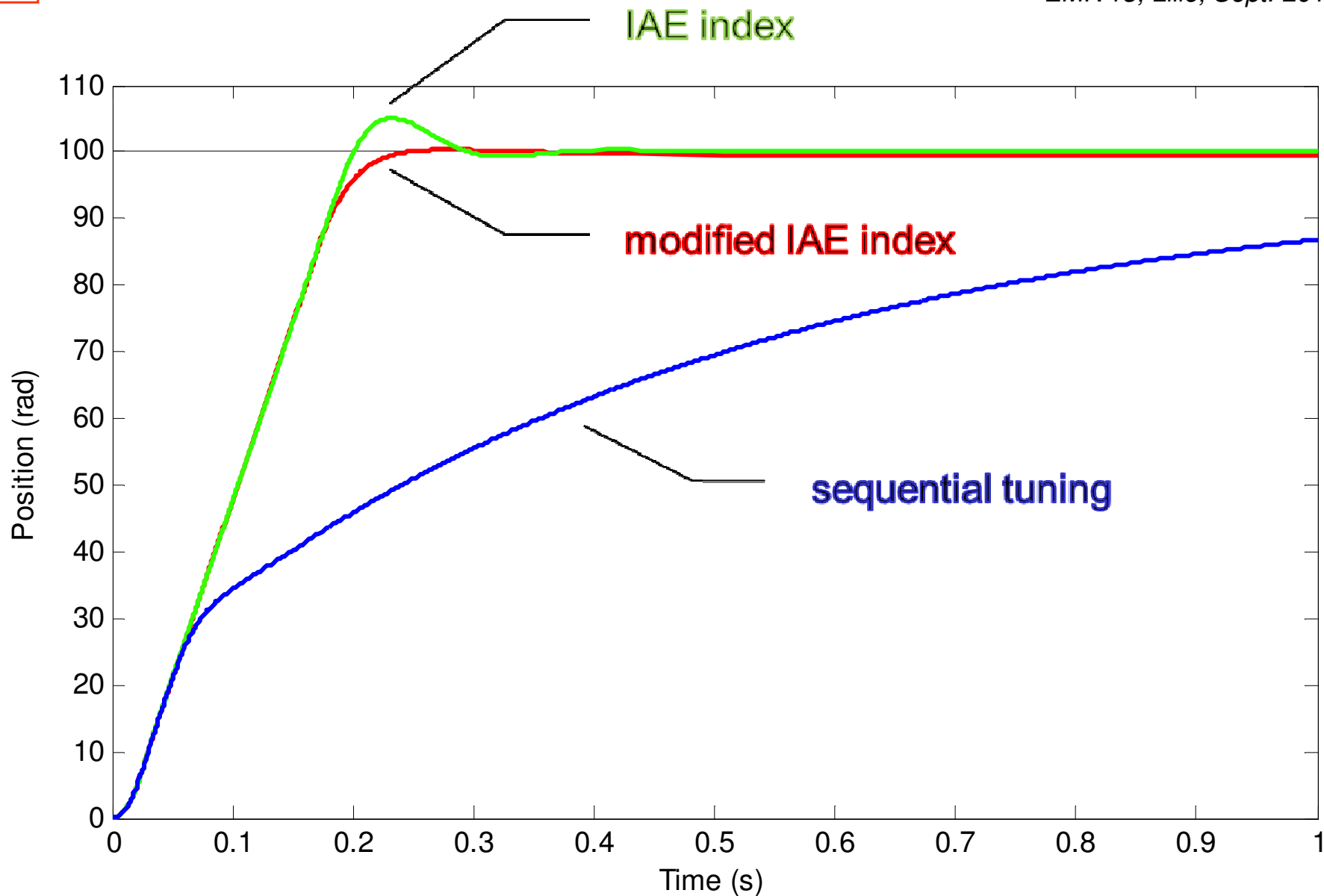


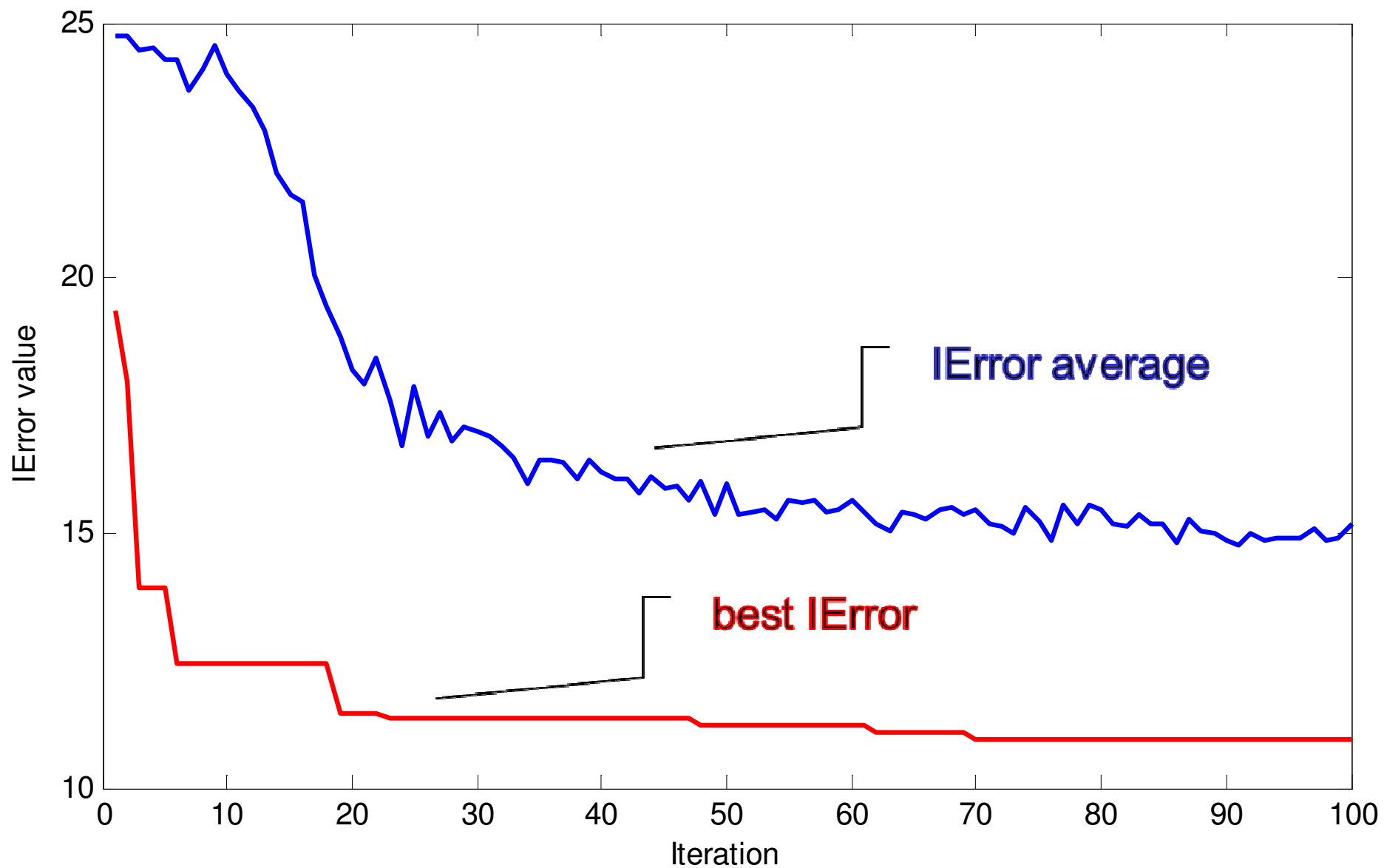
# « Results »

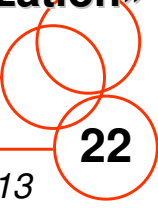
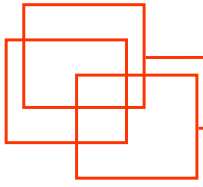
- ACO results -

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# «Conclusion»

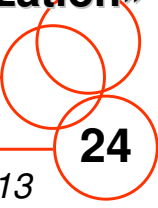
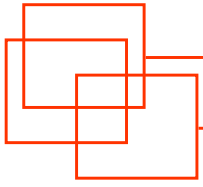


## EMR representation :

- ❖ two EMRs of the same system may lead to very different control structures
- ❖ the 1 1/2 axis control structure can be improved with other choices for the distribution criterion
- ❖ EMR allows to highlight anti-windup management strategies

## ACO method :

- ❖ fills a gap for adjusting control structures with saturation and multi-loop control structures, for various types of controllers
- ❖ performance criterion can be adapted to a specific application and constraints
- ❖ can handle a large number of parameters to be adjusted



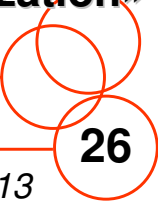
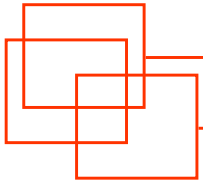
# «New developments»

- New developments -

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- ❖ development of performance criteria for handling hard and soft constraints [M.-J. Blondin and P. Sicard, EPE 2013]
- ❖ development of strategies for multi-degrees of freedom controllers [M.-J. Blondin and P. Sicard, EPE 2013]
- ❖ strategies to reduce the execution time of the ACO : combine ACO with local search algorithm (Nelder-Mead) [M.-J. Blondin and P. Sicard, IEEE IECON 2013]



# «Acknowledgements»

- Acknowledgements -

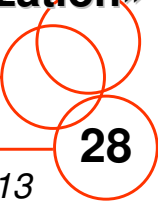
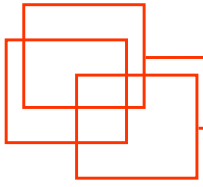
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# « BIOGRAPHIES AND REFERENCES »



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Research topics: energy conversion, energetic and inverse based control methods, tractions systems, real-time simulation and control.



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